

Li & Co AG Herr Pitscheider Palü Daint 7537 Müstair

# Test Report No. 42010-002 (II)

Client: Li & Co AG Müstair

Sample description by client: Printkork mit Hot. Coating Oberfläche

Sampling by: Client

Date of arrival of sample: 09.10.2013 08.01.2014 Date of report:

Number of pages of report: 15

Testing parameter: see table of contents

Testing laboratory: eco-INSTITUT GmbH, Cologne

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# Sample view

Internal Sample- no.	Description by customer	Condition upon delivery	Material composition	Material	Type of sample
A002	Printkork mit Hot. Coating Oberfläche	without objection	print cork with hot. coating surface	not documented	floor cover- ing

# Test Report

### **Emission test**

# **Volatile Organic Compounds (VOC)**

### **Definition of terms:**

VOC

(volatile organic compounds)

retention range C<sub>6</sub> (n-Hexane) to C<sub>16</sub> (n-Hexadecane)

Substances refer to LCI lists / AgBB (DIBt)

Sum of all individual substances in retention range C<sub>6</sub> to C<sub>16</sub>.

All individual materials with a concentration ≥ 0,001 mg/m³ in

**TVOC** 

(Total volatile organic compounds)

**CMR-VOC** 

(carcinogenic, mutagenic, reproduction-toxic VOC, VVOC and SVOC)

All individual substances with the following categories:

Regulation (EC) No. 1272/2008: Category Car.1A and 1B, Muta.

1A and 1B, Repr. 1A and 1B

TRGS 905: K1 and K2, M1 and M2, R1 and R2

**VVOC** 

(very volatile organic com-

pounds)

**TVVOC** (Total very volatile organic compounds)

**SVOC** 

(semi volatile organic compounds)

**TSVOC** 

(Total semi volatile organic compounds)

Identified and calibrated substances (c<sub>id sub</sub>), substance specific calculated

Not identified substances calculated as toluene equivalent (c<sub>ni tol</sub>)

**SER** 

LCI value

IARC: Group 1 and 2A

DFG (MAK lists): Category III1and III2

All individual substances wit concentration ≥ 0,001 mg/m³ in retention range < C<sub>6</sub>

Sum of all VVOC in retention range < C<sub>6</sub>

All individual materials ≥ 0,001 mg/m³ in retention range > C<sub>16</sub> (n-Hexadecane) to C<sub>22</sub> (Docosane)

Sum of all SVOC in retention range >  $C_{16}$  to  $C_{22}$ .

Spectrum and retention time are concordant with the calibrated comparison substance

Suggestion from the spectrum library with high probability and/or allocation to a group of substances

Specific emission rate (see appendix)

Lowest Concentration of Interest; calculated value for the evaluation of VOC, established by the Committee for Healthrelated Evaluation of Building Products (Ausschuss zur gesundheitlichen Bewertung von Bauprodukten - AgBB)

The quotient of the concentration and the LCI value is generated for every substance which is detected in the test chamber air. The sum of the calculated quotients results in the R value.

R value

### List of analysed VOCs:

### Aromatic hydrocarbons

Toluene Ethylbenzene p-Xvlene m-Xylene o-Xylene Isopropylbenzene n-Propylbenzene 1,3,5-Trimethylbenzene 1,2,4-Trimethylbenzene 1.2.3-Trimethylbenzene

2-Ethyltoluene 1-Isopropyl-4-methylbenzene 1,2,4,5-Tetramethylbenzene

n-Butylbenzene 1,3-Diisopropylbenzene 1,4-Diisopropylbenzene Phenyl octane 1-Phenyl decane<sup>2</sup>

1-Phenyl undecane<sup>2</sup> 4-Phenylcyclohexene Styrene

Phenyl acetylene 2-Phenyl propene Vinyl toluene Nanhthalene Indene Benzene Cresol

#### Saturated aliphatic substances

Hydrocarbons 2-Methyl pentane n-Hexane Cyclohexane Methylcyclohexane n-Heptane n-Octane n-Nonane n-Decane n-Undecane n-Dodecane n-Tridecane n-Tetradecane n-Pentadecane n-Hexadecane Methylcyclopentane 1,4-Dimethylcyclohexane

#### Terpenes δ-3-Caren

α-Pinene β-Pinene Limonene Longifolene Caryophyllene Isolongifolene alpha-Phellandrene Myrcene Camphene alpha-Terpinend Longipinene beta-Caryophyllene beta-Farneser alpha-Bisabolen

### Aliphatic alcohols and ether

1-Propanol 2-Propanol1 tert-Butanol 2-Methyl-1-propanol 1-Butanol 1-Pentanol 1-Hexanol Cyclohexanol 2-Ethyl-1-hexanol 1-Octanol 4-Hydroxy-4-methyl-pentan-2-one

1-Nonanol 1-Decanol Aromatic alcohols (phenols)

1-Heptanol

Phenol BHT (2,6-di-tert-butyl-4-methylphenol) Benzylalcohol

#### Glycols, Glycol ether, Glycol ester

Propylenglycol (1,2-Dihydroxypropane) Ethylene glycol (Ethandiol) Ethylene glycol monobutyl ether Diethylene glycol

Diethylene glycol-monobutyl ether 2-Phenoxyethanol

Ethylene carbonate 1-Methoxy-2-propanol Glycolic acid butyl ester Texanol Butyldiglycol acetate

Dipropylenglycol mono-methyl ether

2-Methoxyethanol 2-Ethoxyethanol 2-Propoxyethanol 2-Methylethoxyethanol 2-Hexoxyethanol 1,2-Dimethoxyethane 1,2-Diethoxyethane 2-Methoxyethyl acetate 2-Ethoxyethyl acetate

2-Butoxyethyl acetate

2-(2-Hexoxyethoxy)-ethanol 1-Methoxy-2-(2-methoxy-ethoxy)-ethane Propylene glycol di-acetate Dipropylene glycol Dipropylene glycol

monomethylether acetate Dipropylene glycol mono-n-propylether 1.4-Butanediol

Tripropyleneglycolmonomethyl ether Triethylene glycol dimethyl ether 1,2-Propylene glycol dimethyl ether

Ethyldiglycol

Dipropylene glycol-dimethyl ether

Propylene carbonate Hexylene glycol 3-Methyl-1-butanol

1,2-Propylene glycol n-propyl ether 1,2-Propylene glycol n-butyl ether Diethylglycol phenyl ether

Neopentyl alycol

Aldehydes

Butanal1 Pentanal<sup>3</sup> Hexanal Heptanal 2-Ethylhexanal Octanal Nonanal Decanal 2-Butenal<sup>3</sup>

2-Pentenal3 2-Hexenal 2-Heptenal 2-Octenal 2-Nonenal 2-Decenal 2-Undecenal Furfural Glutaraldehyde Benzaldehyde Acetaldehyde<sup>1,3</sup>

Propanal<sup>1,3</sup> Propenal<sup>1,3</sup> Isobutenal 3-Methyl-2-propanol Methylisobutylketone Cyclopentanone

Cyclohexanone

#### Ketones

Ethylmethylketone<sup>3</sup> 3-Methyl-2-propanol Methylisobutylketone Cyclopentanone Cyclohexanone Acetone<sup>1</sup>

2-Methylcyclopentanone 2-Methylcyclohexanone Acetophenone 1-Hydroxyacetone

#### Acids

Acetic acid Propionic acid Isobutyric acid Butyric acid Pivalic acid n-Valeric acid n-Hexanoic acid n-Heptanoic acid n-Octanoic acid 2-Ethylhexanoic acid

#### **Esters and Lactones** Methylacetate

Ethyl acetate

Vinyl acetate

Isopropyl acetate Propyl acetate 2-Methoxy-1-methylethyl acetate n-Butyl formate Methylmethacrylate Isobutylacetate 1-Butyl acetate 2-Ethylhexyl acetate Methyl acrylate Ethyl acrylate n-Butyl acrylate 2-Ethylhexyl acrylate Adipic acid dimethyl ester Fumaric acid dibutyl ester Succinic acid dimethyl ester Hexandioldiacrylate

Maleic acid dibutyl ester Butyrolactone Dibutyl glutarate Dibutyl succinate Dimethylphthalate Texanol

Dipropylene glycol diacrylate

#### Chlorinated hydrocarbons

Tetrachlorethene 1 1 1-Trichlorethane Trichlorethene 1,4-Dichlorbenzene

#### Others

1,4-Dioxane Caprolactam

N-Methyl-2-pyrrolidone Octamethylcyclotetrasiloxane Methenamine

2-Butanonoxime Triethyl phosphate

5-Chlor-2-methyl-4-isothiazolin-3-one 2-Methyl-4-isothiazolin-3-one (MIT)

Triethylamine

Decamethylcyclopentasiloxane Dodecamethylcyclopentasiloxane Tetrahydrofuran (THF)

1-Decene 1-Octene

2-Pentylfuran
Tetramethyl succinonitrile
Propylencarbonate Isophorone

Dimethylformamide (DMF) Tributyl phosphate

- 1 VVOC
- SVOC
- 3 Analysis after DIN ISO 16000-3

## **Explanation of the Specific Emission Rate SER**

Emission measurements are accomplished in test chambers under defined physical conditions (temperature, relative humidity, room loading, air change rate etc.).

Test chamber measurement results are directly comparable only if the investigations were accomplished under the same basic conditions.

If the differences of the physical conditions refer only to the change of air rate and/or the loading, the "SER" or "specific emission rate" can be used for comparability of the measurement results. The SER indicates how many volatile organic compounds (VOC) are released by the sample for each material unit and hour (h). The SER can be calculated using the formula below for each proven individual component of the VOC from the data in the test report.

As material units the following are applicable:

I = unit of length (m)

a = unit area (m²)

v = unit volume (m³)

u = piece unit (unit = piece)

relation between emission and surface
relation between emission and volume
relation between emission and complete unit

From this the different dimensions for SER result:

SER thus represents a product specific rate, which describes the mass of the volatile organic compound, which is emitted by the product per time unit at a certain time after beginning of the examination.

## $SER = q \cdot C$

- q specific air flow rate (quotient from change of air rate and loading)
- C Concentration of the measured substance(s)

The result can be indicated in milligrams (mg) in place of micro grams ( $\mu$ g), whereby 1 mg = 1000  $\mu$ g.

## **Test method**

Preparation of test sample: DIN EN ISO 16000-11

Date: 08.11.2013
Pre-treatment: not applicable

Masking of backside: ja
Masking of edges: 100 %

Charging: related to area Dimensions: 25 cm x 20 cm

Test chamber conditions::

Chamber volume: 0,125 m<sup>3</sup> 23 °C Temperature: Relative humidity: 50 % Air pressure: normal Air: cleaned Air change rate:  $0.5 h^{-1}$ Air velocity: 0.3 m/sLoading:  $0.4 \text{ m}^2/\text{m}^3$ Specific air flow rate: 1.25 m<sup>3</sup>/m<sup>2</sup> · h

Air sampling: 11, 12 and 14 days after test

chamber loading

Analytics: DIN ISO 16000-3

DIN ISO 16000-6

Limit of determination: 1 μg/m³

# Measurement time 11 days after test chamber loading

# 1.1.1 TVOC<sub>Tol 11d</sub>

### Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 11 days after test chamber loading

Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

Total volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
TVOC <sub>Tol 11d</sub>	35	44

# 1.1.1.1 Formaldehyde<sub>11d</sub>

### Test parameter:

Formaldehyde, test chamber, air sampling 11 days after test chamber loading

### Test method:

Preparation of test sample: according to DIN EN 717-1

see Volatile organic compounds

Test chamber conditions: DIN EN 71

DIN EN 717-1 with the following deviations:

- No determination of the equilibrium concentration; the formaldehyde emission is indicated at a measuring point as determined above.
- Chamber volume: see Volatile organic compounds
- Relative humidity: 50%
- Air change rate and loading: see Volatile organic compounds

Emission chamber parameters: see volatile organic compounds

Air sampling: 11 days after test chamber

loading

Analytics: DIN ISO 16000-3

Limit of determination:  $3 \mu g/m^3 \approx 0,003 ppm$ 

Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

Substance	Concentration (Test chamber air) [µg/m³]	Concentration (Test chamber air) [ppm]
Formaldehyde	< 3	< 0,003

# Measurement time 12 days after test chamber loading

## 1.1.2 TVOC<sub>Tol 12d</sub>

### Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 12 days after test chamber loading

Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

Total volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
TVOC <sub>Tol12d</sub>	35	44

# 1.1.2.1 Formaldehyde<sub>12d</sub>

### Test parameter:

Formaldehyde, test chamber, air sampling 12 days after test chamber loading

Test method:

Preparation of test sample: according to DIN EN 717-1

see Volatile organic compounds

Test chamber conditions: DIN EN 717-1 with the following deviations:

 No determination of the equilibrium concentration; the formaldehyde emission is indicated at a measuring point as determined above.

Chamber volume: see Volatile organic compounds

- Relative humidity: 50%

- Air change rate and loading: see Volatile organic com-

pounds

Emission chamber parameters: see volatile organic compounds

Air sampling: 12 days after test chamber

loading

Analytics: DIN ISO 16000-3

Limit of determination:  $3 \mu g/m^3 \approx 0,003 ppm$ 

**Test result:** 

Sample: A002: Printkork mit Hot. Coating Oberfläche

Substance	Concentration (Test chamber air) [µg/m³]	Concentration (Test chamber air) [ppm]
Formaldehyde	< 3	< 0,003

# Measurement time 14 days after test chamber loading

# 1.1.3 CMR-VOC<sub>14d</sub>

### Test parameter:

Carcinogenic, mutagenic and reproduction-toxic volatile organic compounds (CMR VOC), test chamber, air sampling 14 days after test chamber loading

### Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]	CMR classifica- tion*)		
	VOC <sub>14d</sub> : Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c <sub>id sub</sub> )					
-	-	-	-	n.d.		
	VOC <sub>14d</sub> : Further identified and calibrated CMR substances in addition to LCI list/AgBB, substance specific calculated(c <sub>id sub</sub> )					
-	-	-	-	n.d.		
VOC <sub>14d</sub> : Further identified, not calibrated CMR substances, calculated as toluene equivalent (c <sub>ni</sub> tol)						
-	-	-	-	n.d.		

<sup>\*)</sup> Classification acc. to Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B, TRGS 905: K1 and K2, M1 and M2, R1 and R2, IARC: Group 1 and 2A, DFG (MAK list): Category III1 and III2

	Concentration (Test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
Sum of VOC with the following categorisations:  Regulation (EC) No. 1272/2008: Category Carc. 1A and		
1B, Muta. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK list): Category III1 and III2	n.d.	n.d.

# 1.1.4 VOC / TVOC <sub>14d</sub>

## Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 14 days after test chamber loading

## Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]
	: Identified and calibrated substances in ac c calculated (c <sub>id sub</sub> )	cordance with LCI lis	st/AgBB, substance
6	Glycols, Glycol ethers, Glycol esters		
6-3	Ethylene glycol monobutyl ether	111-76-2	9
6-9	Texanol	25265-77-4	1
7	Aldehydes		
7-19	Benzaldehyde	100-52-7	2
8	Ketones		
8-5	Cyclohexanone	108-94-1	9
	: Further identified and calibrated substance specific calculated (c <sub>id sub</sub> )	es in addition with L	CI list/AgBB, sub-
12	Others		
	Dipropylenglycoldiacrylate	57472-68-1	1
VOC <sub>14d</sub>	: Not calibrated substances calculated as to	oluene equivalent (c <sub>r</sub>	<sub>ii tol</sub> )
	-	-	n.d.

Total volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
TVOC <sub>14d</sub>	22	28
TVOC <sub>Tol14d</sub>	40	50

Further VOC sums	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
Sum VOC without LCI	1	1
Sum of bicyclic terpenes	n.d.	n.d.
Sum of sensitising materials with the following categorisations:  DFG (MAK lists): Category IV German Federal Institute for Risk Assessment lists: Cat A TRGS 907	n.d.	n.d.
Sum of VOC with the following categorisations:  Regulation (EC) No. 1272/2008: Category Carc. 2, Muta. 2, Repr. 2 TRGS 905: K3, M3, R3 IARC: Group 2B DFG (MAK list): Category III3	21	26
C <sub>9</sub> - C <sub>14</sub> - Alkanes / Isoalkanes	n.d.	n.d.
Sum C <sub>4</sub> -C <sub>11</sub> Aldehydes, acyclic, aliphatic	n.d.	n.d.

R-Value (without dimension) <sub>14d</sub>	0,06
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# 1.1.5 SVOC<sub>14d</sub>

## Test parameter:

Semivolatile organic compounds (SVOC), test chamber, air sampling 14 days after test chamber loading

## Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

No.	Substance	CAS No.	Concentration (test chamber air) [µg/m³]		
SVOC <sub>14d</sub> : Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated(c <sub>id sub</sub> )					
-	-	-	n.d.		
SVOC <sub>14d</sub> : Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated(c <sub>id sub</sub> )					
-	-	-	n.d.		
SVOC <sub>14d</sub> : Not calibrated substances calculated as toluene equivalent (c <sub>ni tol</sub> )					
-	-	-	n.d.		

Total semivolatile organic compounds	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]	
TSVOC <sub>14d</sub>	n.d.	n.d.	

# 1.1.6 VVOC<sub>14d</sub>

### **Test Parameter:**

Very volatile organic compounds (VVOC), test chamber, air sampling 14 days after test chamber loading

## Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

No.	Substance	CAS-No.	Concentration (test chamber air) [µg/m³]			
	VVOC <sub>14d</sub> : Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated(c <sub>id sub</sub> )					
7	Aldehydes					
7-20	Acetaldehyde	75-07-0	12			
VVOC <sub>14d</sub> : Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated(c <sub>id sub</sub> )						
-	-	-	n.d.			
VVOC <sub>14d</sub> : Not calibrated, identified substances calculated as toluene equivalent (c <sub>ni tol</sub> )						
-	-	-	n.d.			

Total very volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
TVVOC <sub>14d</sub>	12	15

# 1.1.6.1 Formaldehyde<sub>14d</sub> and Acetaldehyde<sub>14d</sub>

### Test parameter:

Formaldehyde and Acetaldehyde, test chamber, air sampling 14 days after test chamber loading

#### Test method:

Preparation of test sample: according to DIN EN 717-1

see Volatile organic compounds

Test chamber conditions: DIN EN 717-1 with the following deviations:

 No determination of the equilibrium concentration; the formaldehyde emission is indicated at a measuring point as determined above.

- Chamber volume: see Volatile organic compounds

- Relative humidity: 50%

- Air change rate and loading: see Volatile organic compounds

Emission chamber parameters: see volatile organic compounds
Air sampling:

14 days after test chamber

loading

Analytics: DIN ISO 16000-3

Limit of determination:  $3 \mu g/m^3 \approx 0,003 ppm$ 

Test result:

Sample: A002: Printkork mit Hot. Coating Oberfläche

Substance	Concentration (Test chamber air) [µg/m³]	Concentration (Test chamber air) [ppm]		
Formaldehyde	< 3	< 0,003		
Acetaldehyde	12	-		

Cologne, 08.01.2014

Dr. rer.-nat. Tobias Schulz

(Technical Manager Representative)

# Expert evaluation according to California specification 01350

The product **Printkork mit Hot. Coating Oberfläche** has been product tested on behalf of **Li & Co AG**, **Müstair**.

This evaluation bases on the test criteria of the "Emission testing method for California Specification 01350 (02/2010)".

The VOC concentrations are calculated as Specific Emission Rate (SER<sub>a)</sub>. For the "Estimated Airborne Concentration in a standard private office" the SER<sub>a</sub> is divided by area-specific flow rate of 1.86 m³/m²h for floorings in a standard private office (acc. to chapter 4.3 "IAQ Concentration Modelling").

The results documented in the test report are evaluated as follows (acc. to Target CREL VOCs, CS01350, Table 4-1):

No.	Compound Name	CAS-No.	SER <sub>a</sub> 11d [µg/m²h]	SER <sub>a</sub> 12d [µg/m²h]	SER <sub>a</sub> 14d [µg/m²h]	Estimated Airborne Concentration in standard private office (SER <sub>a</sub> 14d divided by 1.86 m/h) [µg/m³]	Allowable Concentration in standard private office [µg/m³]
-	-	-	-	-	-	-	-

<sup>\*)</sup> Standard private office: Volume 30,6 m³, Floor surface 11,1 m², Air change rate 0,68 h⁻¹, Area specific emission flow rate 1,86 m³/m²h

### Conclusion

The results of the emission test comply with the requirements of "Emission testing method for California Specification 01350 (02/2010)".

Cologne, 08.01.2014

Daniel Tigges, Dipl.-Holzwirt (Project Manager)